

# SUDOSTROENIE 1 2014 /SHIPBUILDING/

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SEVMASH SHIPYARD, RUBIN MARINE ARCHITECTS, ZVEZDOCHKA SHIPYARD, ADMIRALTY SHIPYARDS, GIDROMECHANIZATSII SHIPYARD, NORTHERN SHIPYARD, KRYLOV GNC, 82 SHIPREPAIR YARD, PELLA SHIPYARD

#### Shipbuilding complex «Zvezda»: installation equipment

#### **CIVIL SHIPBUILDING**

## Tarovik O. V., Kosmin M. C. Simulation modeling of marine transport systems operating in ice conditions in compliance with the deliveries schedule

The article analyzes the traditional approach to the modeling of marine transport systems (MTS) based on analytical models of vessels traffic, and formulates its main drawbacks. The authors justify the conclusion about sensible use of simulation modeling for some MTS optimization. Also presented is an example of simulation modeling of MTS operating in ice condi-tions with observance of the deliveries schedule.

#### Sazonov K. E. A. N. Krylov about the designing of icebreakers

The author narrates of the unpublished until 1955 manuscript of A. N. Krylov about the methodological approach to the design of powerful icebreakers, dated December 29, 1940.

### *Egorov G. V., Khaustov A. V., Avtutov N. V.* A series of multipurpose pr. MPSV07 salvage-and-rescue ice ships of «Spasatel Karev» type

Described in the article are pr. MPSV07 «Spasatel Karev»-type multipurpose salvageand-rescue ice ships with 4 MW power plant, designed by Marine Engineering Bureau. Represented as well are their main characteristics and test results.

#### NAVAL SHIPBUILDING

### Vladimir Nikolaevich Pyalov, a chief designer of nuclear powered submarines, is 80!

#### Golland V. A., Bely D. O. Creation of designs of adaptable modular nonatomic submarines on the basis of military-and-technical cooperation

Analyzed in the article are the trends in the development of military-and-technical cooperation in submarine shipbuilding concerning the creation of adaptable non-atomic submarines designs on the basis of modular principles. Also suggested is completing the orders with the most effective innovation elements offered on the world market, i. e. INTER-SUBMARINE technology.

Afanasyev S. N., Nefedovich A. V. Improving the structure of the ship design specification is the way of human integration into computer-aided control systems of prospective ships

Examined is the problem of human integration into the processes of automation of controlling the ship, its weaponry, armament and equipment from the position of improving the structure and content of the main document of technical design of the ship - its specification. The authors propose to improve the document by illustrating the whole hierarchic totality of aspects of human-machine system control automation as one of the main properties of the ship in a new independent part of specification. Its structure and contents depict the realization of appropriate requirements of tactical and technical task to control the ship, its weaponry, armament and equipment, as well as the requirements of ergonomic provision of the ship fighting and technical equipment maintenance and control processes.

### *Platonov A. V.* From the history of creation of torpedo firing control devices for domestic navy

The author describes the history of development of torpedo firing control devices in the domestic navy from the late 19th to the second half of the 20th century.

#### MARINE EQUIPMENT

#### Scientific and Production Association «Vint»: results of the year

### Buryan Yu. A., Polyakov S. N., Galuza Yu. F. Vibroinsulating support with hydraulic inertial motion converter on the basis of rubber-cord casing

The authors disclose the principles of construction and evaluate vibroinsulating properties of the support consisting rubber-metal shock-absorber and hydraulic inertial motion converter on the basis of rubber-cord casing.

### *Vlasov A. B., Buyev S. A.* Thermographic testing of ship cable exposed to fire

Possible expansion of flame via cable routing is one of the main fire causes on the ship. Study of the process of fire development via cable routing and definition of possible consequences can be attained by means of quantitative thermography. The advantage of this method is possibility to view thermal processes and to define temperature in any point of observation. Adduced are the results of testing in case of exposure to fire of horizontal cable routing through a partition (simulation of ship bulkhead).

#### SHIPBOARD SYSTEMS

### *Teplyakov M. V.* On the simulation when solving problems associated with searching engineering solutions of modern current leads design

The author offers directions of modeling of individual components and the current lead in general. Also he tries to justify the complexity of mathematical description of the current lead as a complex device in which in conjunction with respect to ensuring operational parameters are structural elements with manufacturing techniques.

#### SHIPBUILDING MATERIALS

### Gorynin I. V., Anisimov A. V., Bakhareva V. E. Antifriction carbon fiber reinforced plastic in plain bearings of ship machinery

Considered in the article are high-strength antifriction polymer carbon-reinforced plastics (CRP) of  $Y\Gamma$  and  $\Phi YT$  grades and their modifications, as well as a new  $Y\Pi\Phi$ C-grade heat-resistant antifriction CRP for marine and power engineering providing operation of friction assemblies with water and oil lubrication. Those materials out-performs the traditional polymer antifriction materials in strength and wear resistance.

#### SHIPBUILDING ORGANIZATION AND TECHNOLOGY

### *Gavrilyuk L. P., Komok A. I.* Fundamental technology and ship complexes synchronization error estimate for aircraft-carriers

Synchronization of ship complexes is necessary to provide coordinate systems parallelism of antennas, sighting and television instruments and navigation complex devices with regard to a ship coordinate system. The authors examine modern instrumental methods of ship complexes coordination with error estimate without aircraft carrier going out to sea.

#### Morozov K. N. Advanced methods of ship shafting alignment

The author proposes a brief review of existing methods for alignment of marine shafting and examines some advanced ways of their development: improvement of programs for more accurate calculation of alignment technological parameters, the use of lasercomputer alignment systems instead of paired arrows; automatic process of shafting alignment subject to bearings loads, the definition of the state of shafting during operation and repairs based on monitoring of elastic shafting line.

## Kolesnik A. M., Ryabenky L. M. Simulation of technological process of joining of submarine vehicles' inner hull blocks and determination of permissible amplitudes of their middle sur-faces mismatching

Using finite elements analysis ANSYS software the authors managed to simulate technological process of joining inner hull blocks of submarine vehicles. Also developed is methodology allowing to estimate strained-stressed state of joined sections (blocks), to determine their permissible amplitudes of initial ellipticity, as well as to approach the question of optimal location, amount and power of jacks to be used depending on the versions of mutual layout of inner hull elements to be joined.

#### SHIP REPAIR AND UTILIZATION

### Studnev S. V., Burmistrov E. G. Mathematical methods of ship surface geometry reproduction when preparing to cut ships for scrap

The authors set out the methods of mathematical formulation of hull geometry of cut for scrap vessel in order to justify the required material, technical and energy supply cutting process, cutting terms, its cost price, etc. The authors also examine methods of reproducing complicated curved hull configuration to further define the area of the ship surface, determine total cut length, analyze labour-intensiveness and cost price of cutting a vessel for scrap.

#### INFORMATION SECTION

«Prirazlomnaya» gives oil. Sazonov K. E. XLV Krylov's readings. Amosov A. G. Stages of creation of the Russian nuclear icebreakers fleet. Rassol I. R. A fate of shipbuilding engineer E. E. Gulyaev's archives. Khaustov A. N. Battleship-museum «Alabama». Foreign news. Exhibitions and conferences in 2014. Dalzavod shiprepair yard goes ahead. Blitz-new. Pella shipyard buys the shipyard in Hamburg

#### HISTORY OF SHIPBUILDING AND FLEET

### *Yarovoy V. V.* Cargo-and-passenger steamer «Imperator Pyotr Veliky» («Emperor Peter the Great»)

Traced in the article is the history ordering and building of cargo-and-passenger steamer «Imperator Pyotr Veliky». The author narrates about its participation in the First World War of 1914–1918 and its navigation when joining the USSR Marine fleet.

### *Grebenschikova G. A.* Ships of 74- and 110-gun ranks in the Russian Navy in the late 18th – early 19th century

The author narrates of the construction of 74- and 110-gun ships in the Russian Navy in the late 18th – early 19th century and proposes its tactical and technical elements as well as reviews of contemporaries.